

Installation Keys for Long Term Performance



FIRST DISTRICT HEALTH UNIT
Regional Public Health Agency



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- Professional Training – Designers, Inspectors, Pumpers/Maintainers, Installers, Service Providers
- Research and Demonstration
- Homeowner Operation & Maintenance
- Small Community Wastewater Solutions

Research at UMN

- Adult care facilities served by septics
- Phosphorus movement and removal technologies
- Rest stop evaluation, design and management
- Community septic system owner's guide

Presentation overview

- Material quality issues
- Installation techniques for difficult site and soil conditions



DIRTY MEDIA

Media specifications

- Installer must make sure media available meets specifications of system designer and codes!
 - Know what material to ask for
 - Get documentation that material is what you ordered
 - Know what it should look like
 - Know how to double check if needed
 - Document with pictures



Sand media

- Treatment media in:
 - Filters
 - Mounds
- Washed to be free of fines (<5%) to prevent system failure



Bucket cleaning

- When installing media in soil treatment systems & media filters a clean bucket is **essential** to avoid contaminating media
- Scrape out all soil before handling media



Sand quality tests

- Conduct jar test as a field check
- Verify clean sand using a sieve test



Jar test – field procedure - I

- Place two inches of sand in the bottom of a quart jar



Jar test – field procedure - II

- Fill the jar 3/4 full of water
- Cover
- Shake for 1 – 2 minutes



Jar test - field procedure - III

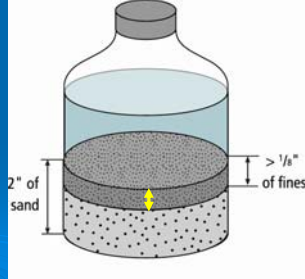
- Allow jar to stand for 30 minutes



30 minutes

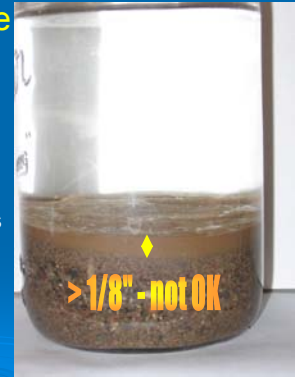
Jar test - field procedure - IV

- Measure layer of fines on top of sand
- Layer should measure less than 1/8"



Jar test example

- > 1/8" ~
- More than 5% fines
- Send back and request sieve analysis on next load



Fines reduce treatment performance

- Fines migrate to bottom and form a restrictive layer
 - Holds effluent and water in pore space
 - Effluent and water wicked upwards into media due to capillary action
 - Reduced pore space
 - Less air transfer
 - Less space for sloughing of biomass to move through media



Sand size characteristics

- Grain size
- Uniformity coefficient (EC)
- Effective size (ES)
- Sieve test is a method to characterize the size of the sand



Sieve analysis

- Soil sample is placed on top sieve and run through a shaker to separate different size grains



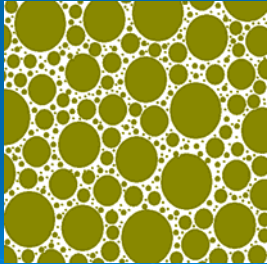
- Material collected from each sieve is weighed and the point data plotted

Example sieve analysis

Size Number	mm	Individual Retained Weight (grams)	Cumulative Percent Retained	Cumulative Percent Passing
8	2.36	127.0	18.7	81.3
16	1.18	189.5	46.5	53.5
30	0.60	140.0	67.1	32.9
50	0.30	105.0	82.5	17.5
100	0.15	93.0	96.2	3.8
200	FINES 0.075	25.5	99.9	0.1
Pan		1.00		

Uniformity Coefficient (UC)

- How well graded your sand sample is
- $UC = 1$ - material uniform in size
- $UC > 1$
 - less uniform
 - wide range of sizes
- Range of sizes of particles is important due to pore space



Does UC matter?

- Yes! Affects performance – longevity and treatment
- Ideal sands are a medium to coarse sand with UC of less than 4
- High UC sand– plugging due to reduced pore space
- Reduced ability to transport
 - Water and effluent
 - Air
 - Solids

Sand media installation

- Mounds and media filters
- Sand installed in layers/lifts of 6-8 inches
- Foot compaction and light watering to reduce volume of pore spaces
- Compaction equipment should not be used




Distribution material

- Rock
 - Provided by quarry
 - Needs to meet specific criteria for:
 - Durability, hardness
 - Size
 - Cleanliness
 - Installer responsibility to assure material meets criteria
- Gravelless products
 - Types
 - Chambers
 - Polystyrene blocks or beads
 - Manufacture assures material meets criteria through manufacturing process


Rock characteristics - hardness

- Hardness is an important characteristic as soft rock can break into pieces reducing void capacity
- If a penny can scratch a rock without crumbing and flaking it is OK




Rock characteristics - size

- Uniform size is preferred to provide maximum void space




Rock Characteristics - size

- 3/4 - 2 1/2 inches
- Quarry/pit should provide gradation information
- <1% by weight of fines




Gradation Example

Sieve Size (inch)	% Passing
1.5	100
1	41
3/4	10
1/2	0.5
#200 – fines	0.25




Rock characteristics - “clean”

- The rock must be “clean” as dirty rock has fines (silt and clay particles)
- These fines can cause system failure because they will reduce the long term acceptance rate of the underlying soil or media



Checking rock for cleanliness

- Is there a large dust cloud when the media is dumped?
- Verify quarry results to verify rock cleanliness and other characteristics
- Use field jar test to check the cleanliness of rock



Solutions for dirty media

- Monitor performance
- Remove contaminated materials and rebuild system
 - Thin zone
 - Entire system
- Build a new system in another location

Gravelless technologies

- Can be used for both gravity & pressure
- Can be used where washed rock is used
- Avoids the concerns of rock
- Have unique sizing & installation requirements
- Have their own unique precautions
- Check with manufacturer & local regulations

Chambers

- Pre-formed manufactured distribution media with an open-bottom configuration
- Varying manufacturer's
 - Size, capacity, and sizing
- Level installation
- For support, chambers should be stepped in
- Appropriate backfill is critical before *light* equipment traffic is allowed



Synthetic material

Expanded polystyrene aggregate (EPA) system

- Varying size, capacity, and sizing
- Typically covered with a geotextile material



Soil treatment area backfill

- Suitable native soil material for backfill and cover must be free of:
 - Debris
 - Clods
 - Frozen soil



ASTM 2321

Soil treatment area backfill

- Material should:
 - Allow air/oxygen to diffuse into the soil treatment system
 - Shed surface water
 - Support the growth of vegetation
- High clay content soils have reduced oxygen transfer
- High sand content soils do not support vegetation



Concerns for installation on wet sites

- Compaction and smearing are more likely
- Soil must be treated carefully
- Check weather before starting construction & be prepared



Considerations for installation on wet sites

- Excavation only when:
 - Moisture content less than the plastic limit
 - Soil is not frozen



Soil smearing

➤ Smearing: the spreading and smoothing of soil particles by sliding pressure.

- Any sandy loam or finer textured soil can be susceptible to smearing if enough water is present.
- This is why we test the plastic limit before construction



Soil compaction

➤ Compaction: the effect of causing compression of the soil particles:

- closing the pore spaces
- Reduces pathways for water, air and roots



Soil compaction

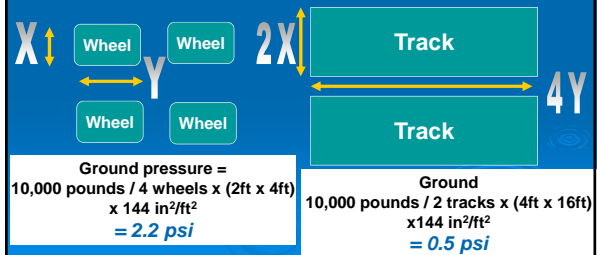
➤ Ways to minimize soil compaction-

1. avoid area
2. protect/flag area
3. use only tracked equipment
4. construct only when soils are below plastic limit
5. no cutting or fill
6. protect site after installation



Ground pressure

➤ For same piece of equipment, ground pressure will be much higher with wheels



Field testing of plastic limit

- Grab a ped/clump of soil
- Do not add water
- Try to roll into a pencil
- If rolled into a wire 1/8 inch in diameter and 2 inches long with out crumbling
 - Moisture content is above plastic limit
 - Construction should NOT proceed



Frozen soils

- Any frost is too much frost for an above-grade system
- For below grade trenches frost could be present, however cannot extend to the depth of the required sidewall or bottom area of the trench/bed
- Snow should be removed with caution



Frozen soil-why are they bad?

- No way to test the plastic limit
 - Wet fall
- Scarification will not work
 - Soil can be frozen solid
 - Large clumps instead of exposing natural soil structure
 - Shattering in dry frozen soils
- If scarified when frozen,
 - as the soil thaws it can "seal off" the scratched area.
- The large frozen clumps will also hamper constructability



Frozen soil-why are they bad?

- Stock piles of sandy/loamy soil material (cover) or topsoil borrow should not be allowed to freeze
- Attempting to use this material for cover will result in:
 - Uneven cover thicknesses
 - Increased erosion potential
 - Difficulties in establishing vegetative cover
 - Poor frost protection

Maintaining natural soil conditions

- Soil located at or near the soil surface is generally the best for:
 - Treatment
 - Dispersal
 - Oxygen-transfer
 - Evapotranspiration
 - Natural biological activity



Protecting exposed natural soil

- If site has been scarified, immediately cover with media to prevent
 - damage
 - contamination
- When you can't cover exposed soil immediately, protect area with tarp



Vegetation removal

- If vegetation is removed document method/machine used
- For above-grade systems
 - Vegetation – cut to 2" or less and remove
 - Purpose - no barrier to movement of effluent
- Trees – to avoid damaging soil, cut short and leave stumps in place
 - Consult arborist for concerns about tree impacts



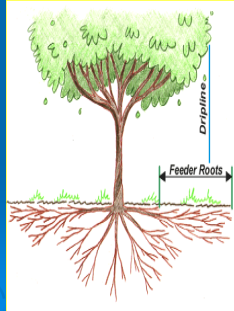
Stump removal

- Generally not recommended
- Large diameter stumps may need to be removed for system installation




Stump removal

- Taproots
 - Compacted ball
 - Easier to remove
 - Hickory, walnut, butternut, white oak, hornbeam
- Fibrous roots
 - Large & spread out
 - Harder to remove
 - Red oak, honey locust, basswood, sycamore, pines, birch, fir, spruce, sugar maple, cottonwood, silver maple, and hackberry



Stump removal techniques

- Stump grinding
 - Quickest method to remove upper portion of tree roots
 - May not be deep enough
- Stump removal
 - May be more effective using large equipment such as tracked backhoe/dozer
 - Be careful:
 - Who is doing clearing?
 - Limit compaction
 - **Do not** destroy site




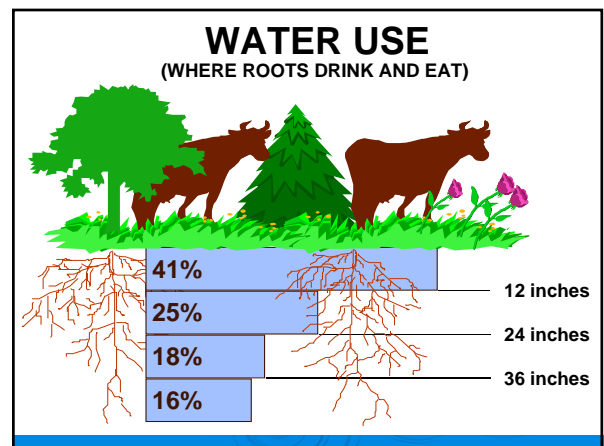
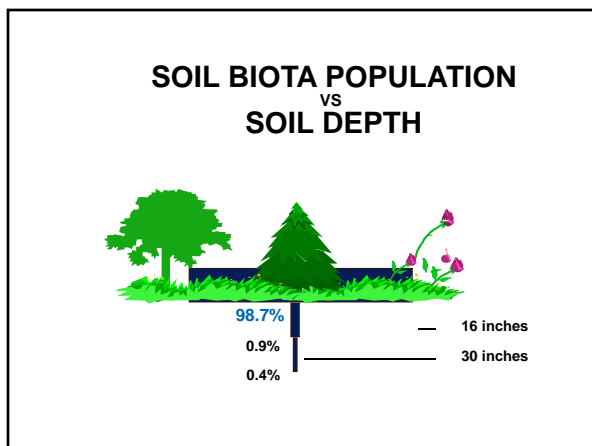
Scarification

- Process of scratching the absorption area
 - Stake first
 - Proper elevations
 - Green side down
- Backhoe
 - Never drive on loosened soil
- Do not smear or compact soil
- Check if soil is too dry or wet prior to scarifying



Topsoil benefits

- Soil for treatment and dispersal
- Removing increases likelihood of damaging soil
- May assist with nitrogen removal process

Techniques to maintain natural soil conditions of infiltrative surface

- Do not drive excavation equipment or other vehicles over
- Limit foot traffic
- Rake sidewalls of trenches and beds
- Use low ground pressure equipment
- Position equipment upslope of system when placing media



Soil Compaction

- Ways to minimize soil compaction-
 1. avoid area
 2. protect/flag area
 3. use only tracked equipment
 4. construct only when soils are below plastic limit
 5. no cutting or fill
 6. protect site after installation



Compacted site – what to do?

- Avoid compaction
- Discuss options with Designer/Local unit of government
- Determine severity
- Move system location
- Time will help
 - Freeze/thaw
 - Root activity
 - Weathering
- Experimental methods
 - Lower loading rates
 - Mechanical soil fracturing
 - Deep plowing/ripping
 - Removing & backfilling



Vegetation removal

- ☐ If vegetation is removed document method/machine used
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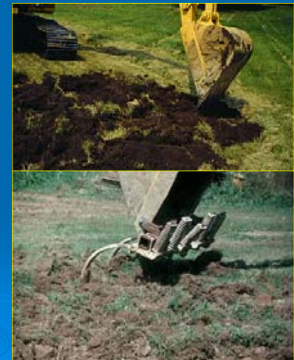
Stump removal

- Generally not recommended
- Large diameter stumps may need to be removed for system installation



Scarification

- Scarification - process of scratching the entire absorption area
 - Stake first
 - Proper elevations
 - Green side down
- Wheeled backhoe or tracker
 - Never drive on loosened soil
- Do not smear or compact soil
- Check if soil is too wet prior



Topsoil benefits

- Soil for treatment and dispersal
- Removing increases likelihood of damaging soil
- May assist with nitrogen removal process



Final cover

- Depth – 12" minimum required
- Loamy topsoil material
- Crowned to allow for settling and shedding of surface water
- Serve as appropriate soil for vegetative growth/landscaping
- Protect system from erosion and winter freezing by using
 - Mulch
 - Sod



Construction techniques for cold climates

- Freezing may only be an issue 1 in 10 years, but better to prevent it
- Key techniques
 - Keep proper slope on pipes
 - Insulate where appropriate
 - Bed pipes properly to prevent dips



Construction techniques for cold climates

- Tanks and pretreatment units
 - Insulate when there is less than 2 feet of soil cover
- Soil treatment system
 - Limit traffic over system
 - Vegetation is a critical part of natural insulation
 - Vigorous growth in the fall is advantageous
 - Fall installations should have temporary insulation – place light mulch material



Late fall installs

- Erosion control blanket
- Light mulch material



SETTLING


Techniques for installation at the proper elevation and grade

- Concern: Many components must be installed level for the system to properly treat and disperse wastewater
 - Non-level installations can result in reduce retention times, hydraulic overload and component failure
- Critical to level components
 - Septic tanks
 - Advanced treatment



Pipe storage

- Protect from direct sunlight, excessive heat, and harmful chemicals
- UV exposure can cause brittleness
 - Store inside if possible
 - Cover with tarp if stored outside
- Stack pipes:
 - Thickest wall pipe on the bottom
 - Smaller diameter at the bottom
- Pipes stored on racks should be supported along entire length of pipe
- Rotate stock as it will become brittle over time




Impact of wall thickness & diameter

- Thinner walls - less strength
- Smaller inside diameter pipe - greater friction loss
- For example if SDR pipe was specified and Sch.40 was installed resulting in a decrease in the cross sectional area
 - Increase in
 - Velocity
 - Friction loss (TDH)
 - Specified pump may not work

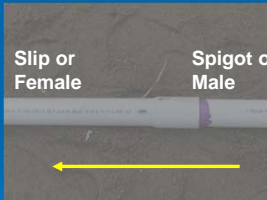
Pipe installation

- PVC will expand or contract 3.36 inches for every 100 feet of pipe per every 100 degree F change in temperature
 - Typical - 5 degrees F of temp change & 1 inch of expansion/contraction
- Methods
 - Snake pipe
 - Install during cooler part of day




Pipe installation

- Install pipe label up with no bows
- Install piping so flow travels from male into female end of pipe
 - Avoid a lip which can catch material
 - **Slip:** A 'female' end – where the pipe glues into it
 - **Spigot:** A 'male' end – it glues into another fittings socket




Embedment

- Material used and compaction is critical
 - Maximum recommended rock diameter in embedment is 2.5 inches
 - Do not use organic or frozen soil for embedment of pipe
- Bed, haunch, and backfill the pipe so it is supported
- Backfill should be free of rocks and debris




Making the connection – clean pipe

- It must be clean and dry!
- Exterior and interior
- Be sure all small PVC pieces are kept out of system



Making the connection - fittings

- Needed when doing more than just joining a male and female end
- Increase friction in pipe
 - use least amount of fittings and piping necessary
 - see appendix
- Pressure fitting when required



Set time*

- Definition: the necessary time to allow before the joint can be carefully handled

Temp Range	Pipe Size ½ to 1¼ inch	Pipe Size 1½ to 3 inch
60° -100° F	15 min	30 min
40° – 60° F	1 hr	2 hr
0° – 40° F	3 hr	6 hr

* Check label as some are fast set


Cure time

- Definition: the necessary time to allow for full strength rating & before pressurizing the system

RELATIVE HUMIDITY 60% or Less*	Pipe Size ½” to 1¼”	Pipe Size 1½” to 3”
Temperature Range	≤ 180 psi	
60° -100° F	1 hr	2 hr
40° – 60° F	2 hr	4 hr
0° – 40° F	8 hr	16 hr


Pipe sleeving

- Application: In areas where a pipe may need additional support
- Method: place a larger diameter pipe around smaller diameter pipe to
 - help support the pipe
 - prevent bowing where debris gets caught or in cold climates wastewater can freeze



Over-excavation

- Should be avoided whenever possible by the use of a laser
- Stability is essential



Why over-excavate?

- Some site conditions require it:
 - Shallow bedrock
 - Organic peat soils
 - Large diameter trees and rocks
 - Loose fill material
 - Soil substitution
- Construction mistakes
- In these situations proper backfilling/bedding is very critical to assure components are stable

Selecting bedding materials

- Key issues are:
 - Can the material be effectively compacted?
 - Is there potential that water will collect in the area where material is being installed?
 - Note – areas with more bedding materials will settle more (A will settle more than B)



Compactable backfill material

Term	Typical Size	Description	Application
Backfill, compactable	3/8 – 1 inch minus High Uniformity Coefficient (UC)	<ul style="list-style-type: none"> • Compactable material with no rocks larger than 2.5 inches in diameter • Free of organic material, debris, clods, or frozen soil • Not washed, fines present 	<ul style="list-style-type: none"> • Backfill around tanks and advance treatment units where ground and surface water is an issue

Proper backfill?



Non-compactable backfill material

Term	Description	Application
Backfill, non-compactable	<ul style="list-style-type: none"> • Non-compactable material with no rocks larger than 2.5 inches in diameter • Free of organic material, debris, clods, or frozen soil • Limited amounts of fines • Low uniformity coefficient (UC) 	<ul style="list-style-type: none"> • Backfill around piping • Backfill around tanks and advanced treatment units where ground and surface water is NOT an issue

Compaction equipment

- Machine or mechanism used to reduce the volume of soil through compaction
- Two main types of compactors:
 - Plate
 - "Jumping jack"



Compactor applications

- Pipe bedding
- Tank excavation area
- Around media filter installations
- Be careful to not damage
 - Components – i.e. tanks
 - Soil treatment area



Compaction in filters and mounds systems

- Foot traffic
- Light watering
- Tracked equipment traffic after minimum base of material in place



Landscaping Importance

- Erosion protection-plants help hold topsoil in place
- Protect the system from freezing
 - Plants trap snow
 - Provide insulation
- Soften “look” of system so more aesthetically pleasing



As-built diagram - Required

- To scale is *recommended*
- Diagrams with locations, distances, elevations of
 - Benchmark
 - Manholes
 - Monitoring locations
 - Inspection pipes
- Photos are recommended



Pumps



What is our Application

- Raw sewage
 - must be able to handle solids
 - must be able to handle stringy materials
- Septic tank effluent
 - very minimal solids
- Look for literature on the pump that indicates “effluent, sewage or grinder”



Where is our Application


- Typically, Submersed in One Nasty Environment
 - very corrosive atmosphere above the water line
 - pump materials must not degrade in the liquid and gas of the our pump chamber
 - electrical connections must not short to water

Pump Specifications

- Selection of the pump is based on:
 - Solids handling capacity
 - Flow (measured in gallons per minute – gpm)
 - Total dynamic head Pressure
 - calculated by knowing
 - elevation difference
 - friction in pipes and fittings
 - required pressure at distal end
- Other important specifications
 - Electrical ratings (voltage? amperage?)

Types of pumps (solids handling capacity)

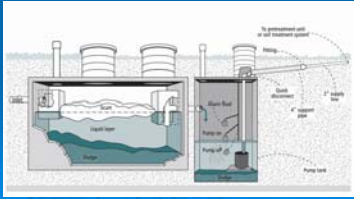
- Sewage
 - Passes up to certain diameter solids
- Effluent
 - “Clear” effluent
- Grinder
 - Grinds sewage before pumping



Every pump should be:


- Accessible
- Elevated
- Replaceable
- Operable
 - Wired
 - Controlled

Proper type Proper size




Accessible

- Access from surface
 - Under the manhole
- Reachable
 - Within 20” of the surface




Quick disconnect

- Necessary for O&M of assembly components
- Must be accessible from the surface
- Types of disconnect
 - Threaded union
 - Cam lock fitting
 - Other device that can withstand pressure



Pump is:

- Elevated
 - Storage
- Covered
 - Protection



Normal Position

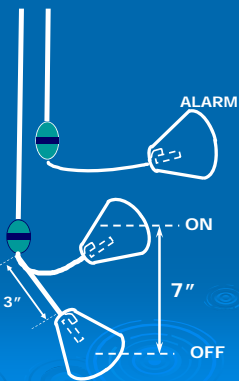
- Normal position for floats is hanging down
 - normally open floats
 - contacts are open in normal position and closed in non-normal position
 - normally closed floats
 - contacts are closed in normal position and open in non-normal position

Demand dosed settings: Single wide angle

- Factory float settings **must** be adjusted for your installation
- Effective range for tether length is about 3 to 8"
- Drawdown is about 7 to 19"

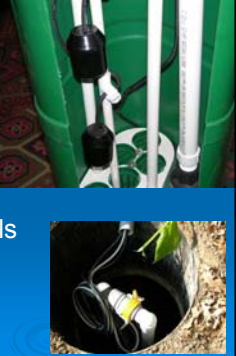
ON/OFF separation distance
 X Gallons per inch
 = dose volume

7" x 20 gpi = 140 gal.



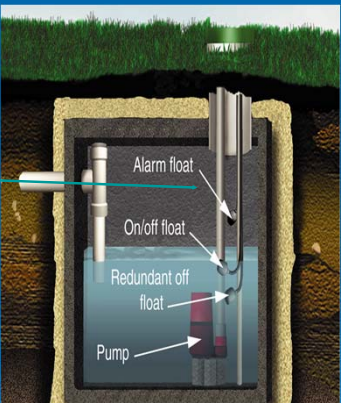
Replaceable

- Removable
 - Pump
 - Floats
 - Float tree
- Reconnecting the pump
- Reconnecting the controls
- Lifting the pump
- All secured?



Drainback?

- Check valve
- Purge hole
 - Bottom of the pipe



Float Cords

- Don't cut them off to shorten
 - You will need the length to remove them from the basin during service
 - You can wrap them up and stow them neatly in the riser and out of the way
 - Order enough cable to traverse from tank to control panel without splice

Dose Volume (DV) recommendations to Soil Treatment Area

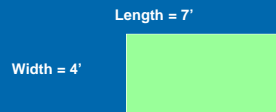
- Maximum = 25% of Design Flow
 - Daily flow ÷ 4 doses
 - Example → 600 gpd ÷ 4 = 150 gal
 - Pressure dosed gravity
- Minimum with pressure distribution = 4 times the volume of laterals
 - Example → 3 laterals, 40 feet in length, 1.5 inch in diameter
 - Known 0.10 gal/ft in 1.5 inch pipe
 - 3 laterals x 40 feet x 0.10 gal/ft = 12 gal
 - 12 gal x 4 = 48 gal
- Example = 100 gal

Dose volume

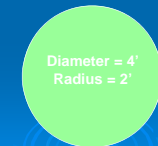
- Dose Vol
 - Drawdown in inches x gallons per inch
- GPI
 - Area in sq ft.. x 1 for cu ft.. x 7.5 (gal per cu ft).. / 12
- Setting the Floats for the System

Calculating Drawdown Surface Area

- Rectangle: 4' x 7' tank
 - L x W = Area
 - 4' x 7' = 28 ft²

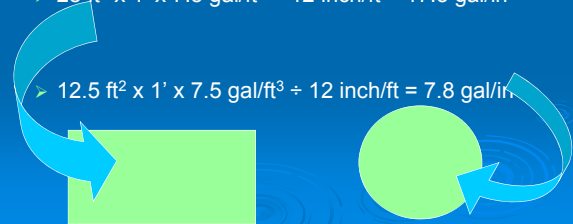


- Circle: 4' diameter
 - Radius is half of diameter 4 ÷ 2 = 2'
 - $\pi \times [\text{radius}]^2 = 3.14 \times r \times r$
 - $3.14 \times 2 \times 2 = 12.5 \text{ ft}^2$



Gallons Per Inch

- Area x 1' x 7.5 gal/ft³ ÷ 12 inch/ft = gal/inch
- 28 ft² x 1' x 7.5 gal/ft³ ÷ 12 inch/ft = 17.5 gal/in
- 12.5 ft² x 1' x 7.5 gal/ft³ ÷ 12 inch/ft = 7.8 gal/in



Dose Volume (DV)

- Drawdown (in) = Dose Vol. ÷ GPI
- Dose volume ~ 100 gal
- (in) = 100 gal ÷ 17 gal/in
- 6" between the floats
- Need to add in drain back
- Alarm float then set 2-3 inches above



Effect of A Large Dose in the Drainfield



eventually clogging and surfacing



allowing the wastewater to infiltrate into the soil before the next dose is applied

